

Material specification**3E25****3E25 SPECIFICATIONS**

A medium permeability material mainly for use in current compensated chokes in EMI-suppression filters.

SYMBOL	CONDITIONS	VALUE	UNIT
μ_i	25 °C; ≤10 kHz; 0.25 mT	$6000 \pm 20\%$	
B	25 °C; 10 kHz; 1200 A/m 100 °C; 10 kHz; 1200 A/m	≈ 390 ≈ 220	mT
$\tan\delta/\mu_i$	25 °C; 100 kHz; 0.25 mT 25 °C; 300 kHz; 0.25 mT	$\leq 25 \times 10^{-6}$ $\leq 200 \times 10^{-6}$	
ρ	DC; 25 °C	≈ 0.5	$\Omega \cdot m$
T_c		≥ 125	°C
density		≈ 4900	kg/m³

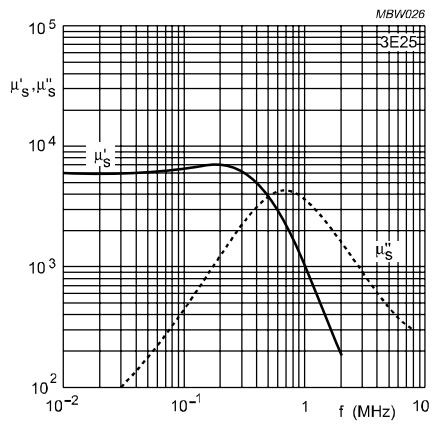


Fig.1 Complex permeability as a function of frequency.

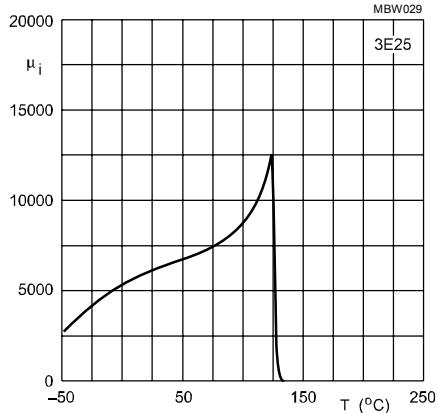


Fig.2 Initial permeability as a function of temperature.

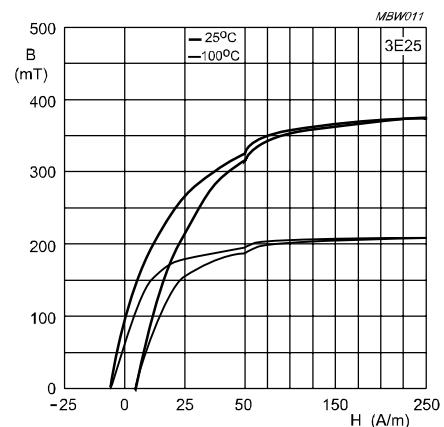
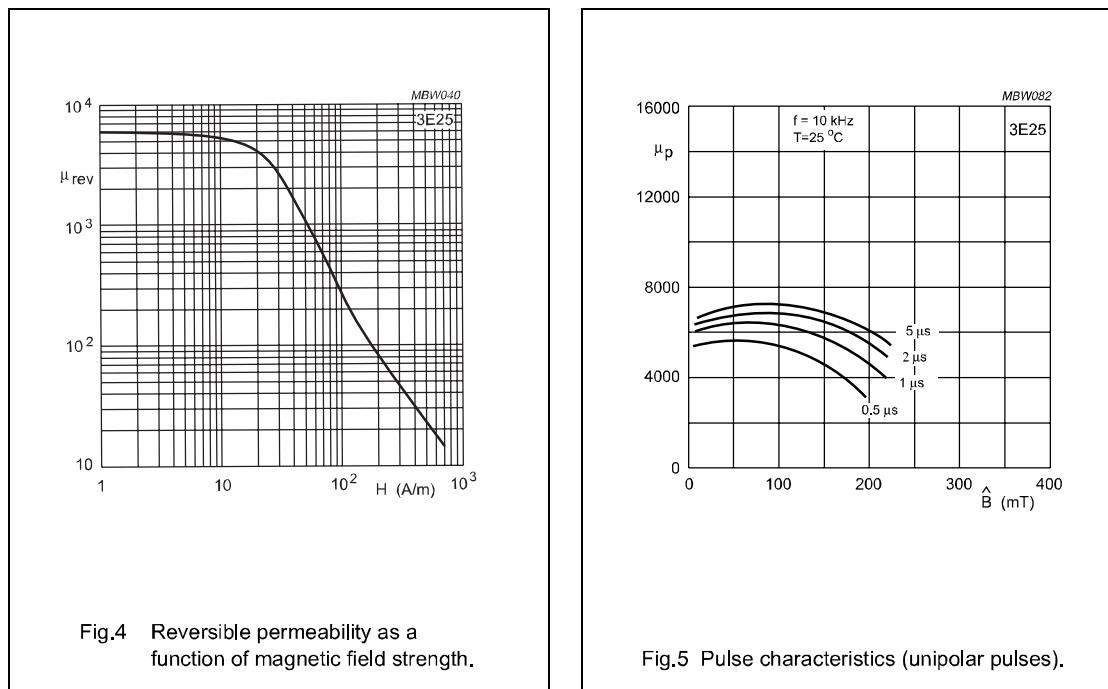


Fig.3 Typical B-H loops.

Material specification

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Ferrite toroids

TC6/4/2

RING CORES (TOROIDS)

Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
$\Sigma(I/A)$	core factor (C1)	7.75	mm^{-1}
V_e	effective volume	30.2	mm^3
l_e	effective length	15.3	mm
A_e	effective area	1.97	mm^2
m	mass of core	≈ 0.15	g

Coating

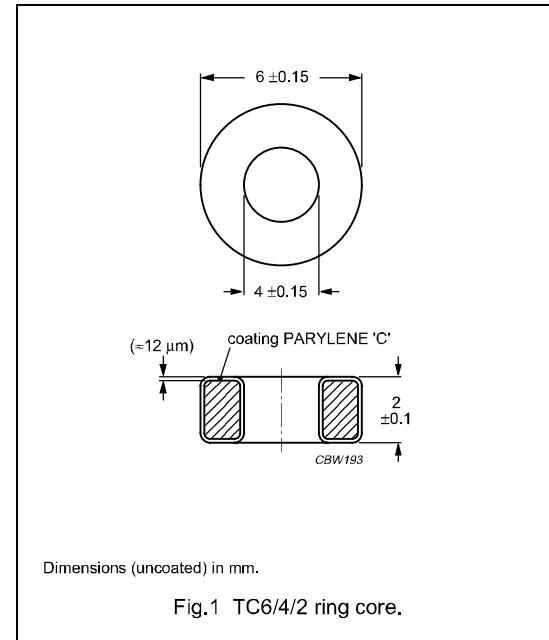
The cores are coated with parylene C, flame retardant in accordance with "UL 94V-2"; UL file number E 194397. The coating is transparent.

Maximum operating temperature is 90 °C.

Isolation voltage

DC isolation voltage: 1000 V.

Contacts are applied on the edge of the ring core, which is also the critical point for the winding operation.



Ring core data

GRADE	A_L (nH)	μ_i	TYPE NUMBER
4C65	$20 \pm 25\%$	≈ 125	TC6/4/2-4C65
4A11	$114 \pm 25\%$	$\approx 700^{(1)}$	TC6/4/2-4A11
3S4 des	$275 \pm 25\%$	≈ 1700	TC6/4/2-3S4
3F3	$325 \pm 25\%$	≈ 2000	TC6/4/2-3F3
3E25	$890 \pm 30\%$	≈ 5500	TC6/4/2-3E25
3E5	$1380 \pm 30\%$	≈ 8500	TC6/4/2-3E5
3E6 des	$1620 \pm 30\%$	≈ 10000	TC6/4/2-3E6

- Old permeability specification maintained.